

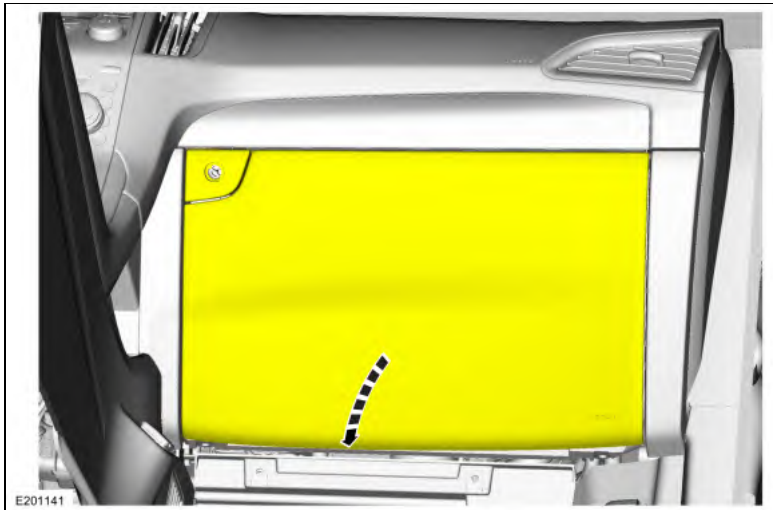
Image Processing Module B (IPMB)

Removal

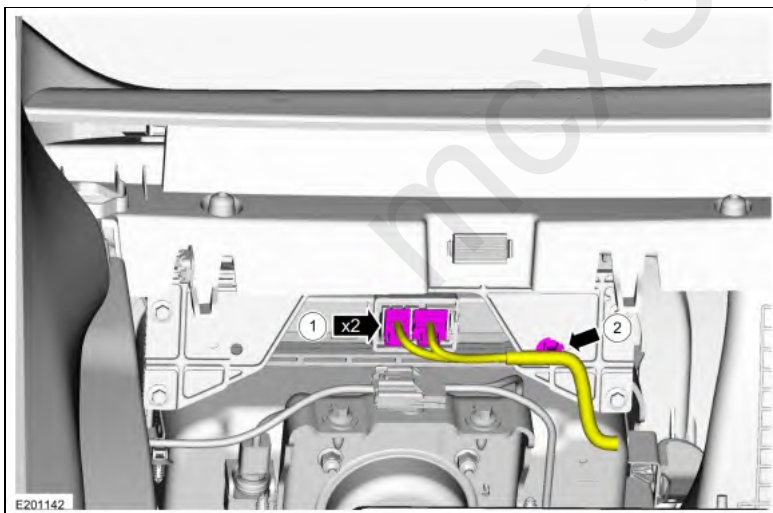
NOTE: Removal steps in this procedure may contain installation details.

NOTE: If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

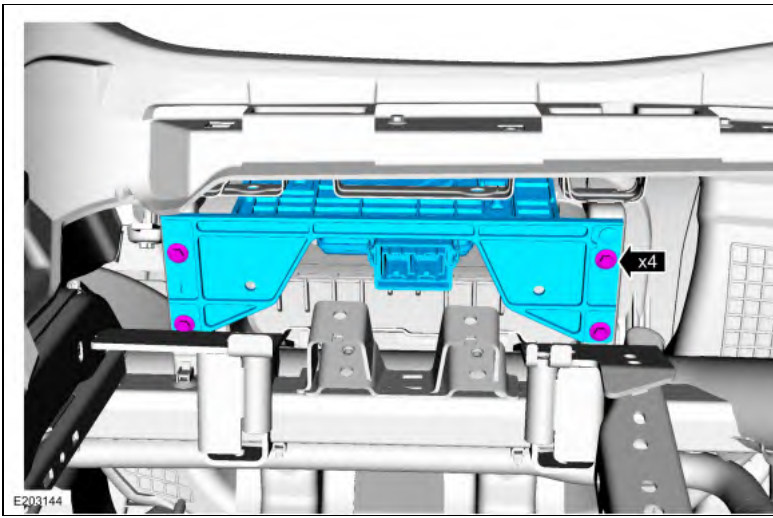
1. Using a diagnostic scan tool, begin the PMI process for the IPMB following the on-screen instructions.
2. Position the glove box fully down.



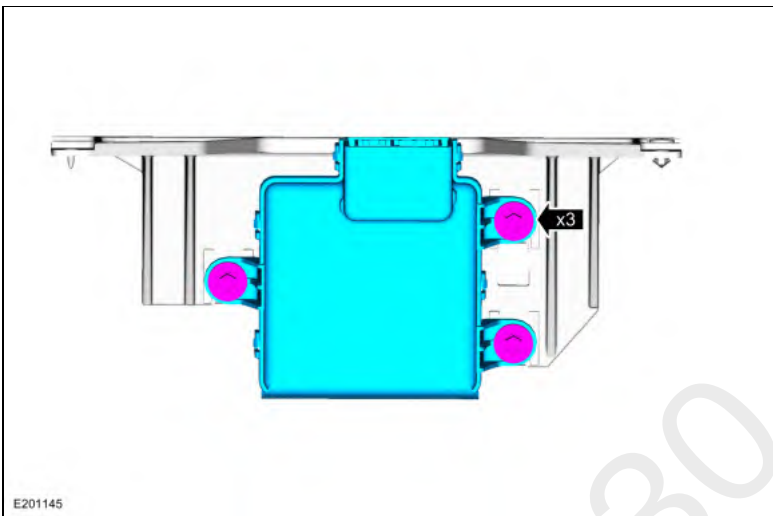
3. Position the IPMB electrical harness aside.
 1. Disconnect the IPMB electrical connectors.
 2. Separate the wiring harness guide.



4. Remove the bolts and the IPMB and bracket assembly.
Torque: 4 lb.in (0.4 Nm)



5. Remove the screws and the IPMB.



Installation

1. To install, reverse the removal procedure.
2. Using a diagnostic scan tool, complete the PMI process for the IPMB following the on-screen instructions.